

Probe T# not mounted

Clear Hist

G-Code
Load

Tool:0

Engine Configuration... Ports & Pins

Port Setup and Axis Selection Motor Outputs Input Signals Output Signals Encoder/MPG's Spindle Setup Mill Options

Signal	Enabled	Port #	Pin Number	Active Low	Emulated	HotKey
C --		1	0			0
C Home		1	0			0
Input #1		1	10			0
Input #2		1	10			0
Input #3		1	10			0
Input #4		1	10			0
Probe		1	15			0
Index		1	10			0
Limit Ovrd		1	15			0
EStop		1	13			0
THC On		1	10			0

Pins 10-13 and 15 are inputs. Only these 5 pin numbers may be used on this screen

Automated Setup of Inputs

OK Cancel Apply

File Loaded.

Logging Co MPG Sto

0:00:00:0

Max Extents

Axis Feed Mode
K Y Z A 100.0 V Sv S M

Reset

EFALL
Y: +0.0000 -1.9766 +0.000
Z: +0.0000 -8.6289 +0.000
A: +0.0000 +0.0000 +0.000

DI: []

ode: Mill->G15 G1 G17 G40 G20 G90 G94 G54 G49 G99 G61 G97