

Touch Off **Probing** Probe T# not mounted Clear Hist

	WC Curr Position	M Coords	WC Offset	G92	Tool Offset
Zero X:	-7.4416 =	-4.8735	+2.5681	+0.0000	
Zero Y:	-1.9766 =	+1.2094	+3.1860	+0.0000	
Zero Z:	-8.6289 =	-2.0029	+6.6260	+0.0000	+0.0000
Zero A:	+0.0000 =	+0.0000	+0.0000	+0.0000	

WC Offset: G54

G54 G55 Edit

G56 G57 Save

G58 G59 Report

Probing Op Parameters

Probe Tool #: 250 Step Off Width: 0.5000

Probe Fast FR: 15.0 Probe Slow FR: 0.0

Max X/Y Distance: 1.0000 X/Y Clearance: 0.1000

Max Z Distance: 1.0000 Z Clearance: 0.1000

Extra Probe Depth: 0.0000 Edge Width: 1.0000

Probe T# not mounted

X Probed Pos: +0.0000 Measurement Results:

Y Probed Pos: +0.0000 Edge Angle: +0.0000

Z Probed Pos: +0.0000 Edge Delta: +0.0000

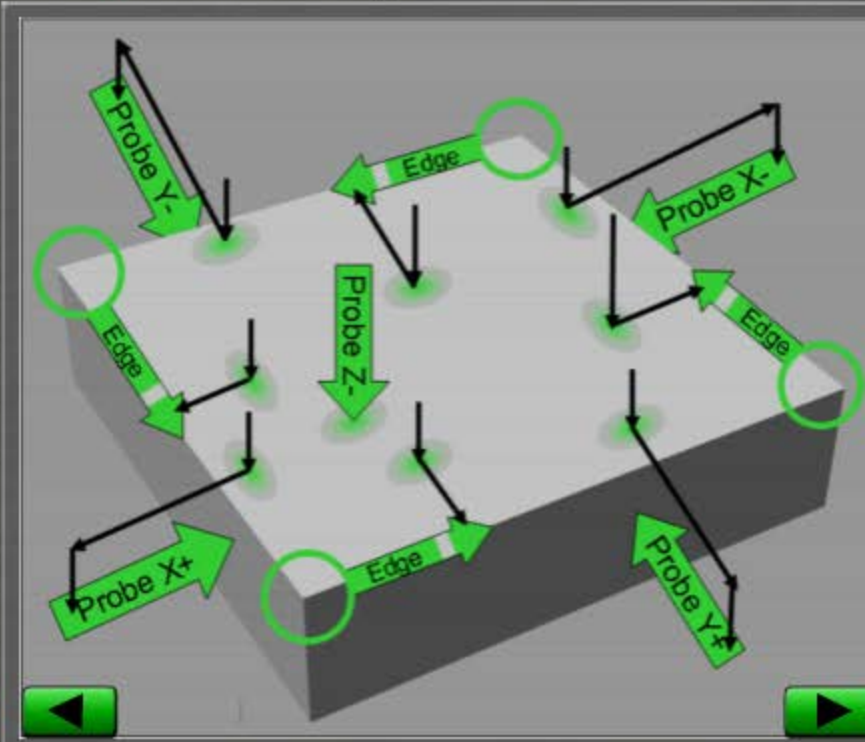
Probing Op Probing Error Probe Op Reset

Jogging Cont 10.0 % - +

MPG Step 0.0010 Cyc Incr

Axis Feed Mode

X Y Z A 100.0 V Sv S M



Click Diagram for Probe Op

Probe Only Probe Active MasterT Mode

DI: []

Code: Mill->G15 G1 G17 G40 G20 G90 G94 G54 G49 G99 G61 G97