

Current Tool #:  inch   TLO Active

TL Offset:  Wear:

Diameter:  Wear:

Tool 0 Is Not a Physical Tool

Cycle-Start

C Status:

Next Tool #:  inch

TL Offset:  Wear:

Diameter:  Wear:

Probe Tool

%

Axis Feed Mode



DI:

Code: Mill->G15 G1 G17 G40 G20 G90 G94 G54 G49 G99 G61 G97

Tool Table Information inch Tool #:

TL Offset:  Wear:

Diameter:  Wear:

1.5"L 0.5"D end mill

PTL:

Set TLO

TC Options & Master Tool Mode

WC Offset:

Master Tool #:

Curr Position

X:

Y:

Z:

TC Position [M-Cords & Setup Units]

X:

Y:

Z: